

Date: Thursday, 19/06/2008 2:33:40 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: VELCRO LOOP BELT
<b>Job Number</b>	: 39965		
<b>Estimate Number</b>	: 11297		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D34441
<b>This Issue</b>	: 19/06/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3444 REV B
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 35548	<b>Drawing Revision</b>	: B
<b>Written By</b>	:	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: <u>JUL 08.06.19</u>	<b>Due Date</b>	: 07/07/2008
<b>Comment</b>	: Est. A 05.09.13 New issue KJ/JLM	<b>Qty:</b>	10 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 6611C28106/20

(5)

Velcro Loop Belt as per Dwg D3444

Material: MIL-W-4088 Type XVII, 1" Black Webbing

Possible Supplier: Tulmar Safety Systems

Material release note is required

2.0	D34441	Velcro Loop Belt
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)  
 Velcro Loop Belt

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

8/7/11

(10)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK500/2116

(40)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 948/7/11

X10

SD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 19/06/2008 2:33:40 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VELCRO LOOP BELT

Job Number: 39965

Part Number: D34441

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-07-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

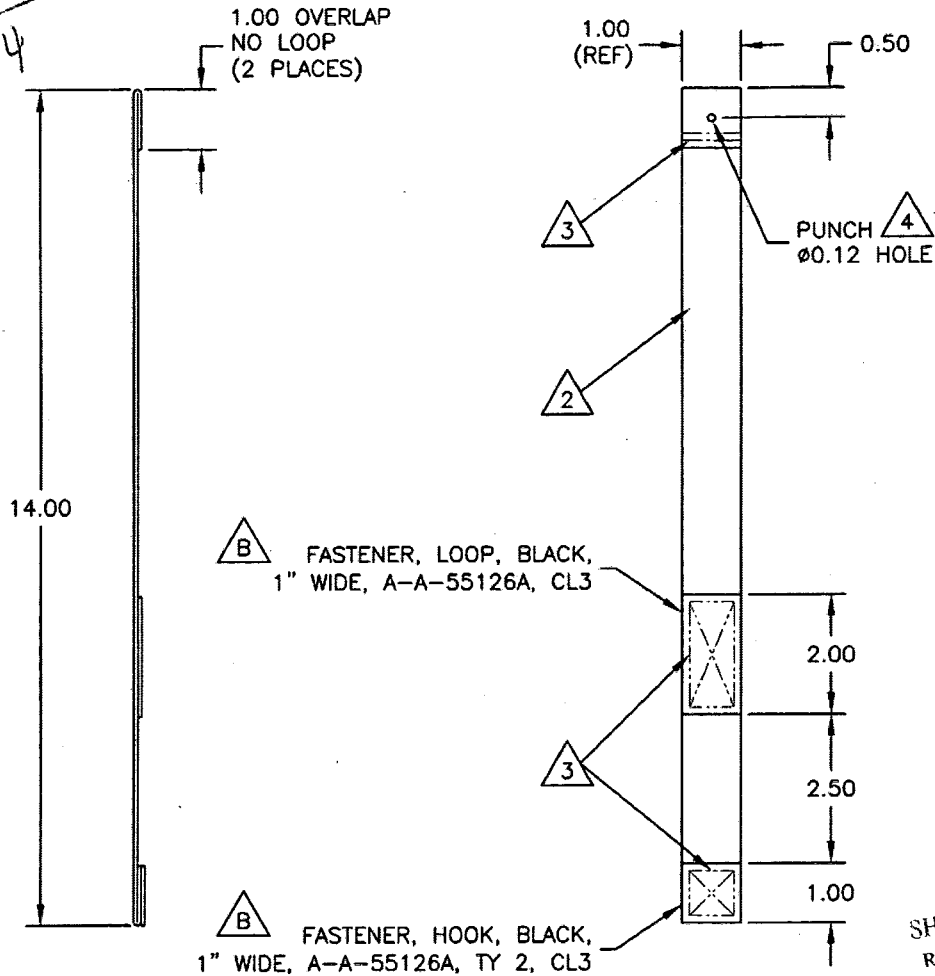
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3444	REV. B SHEET 1 OF 1
DATE 05.07.14		TITLE VELCRO LOOP BELT	SCALE N/A
A	05.06.15	NEW ISSUE	
B	05.07.14	UPDATED MAT'L AS SUPPLIED BY TULMAR	

**RELEASED**  
05/07/14

**D3444-1 VELCRO LOOP BELT****NOTES:**

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:  
+/- 0.08" FOR 0.00-1.99"      +/- 0.60" FOR 20.06-39.38"  
+/- 0.20" FOR 2.00-10.24"      +/- 2.5% FOR LARGER THAN 39.38"  
+/- 0.40" FOR 10.25-20.05"

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
WITHOUT NOTICE  
WORK ORDER  
NO. 39965

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# PACKING SLIP

# TULMAR

# COPY

Packing Slip No.

**29465**

Ship Date

4-Jul-08

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: Info@tulmar.com

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Buyer=C Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

<b>Order No.</b> 21587	<b>Order Date</b> 20-Jun-08	<b>Customer No.</b> CDART100	<b>Sales Rep.</b> Barney Bangs
<b>Customer PO Number</b> PO00006611	<b>Ship Via</b> Pick-Up	<b>PPD/COL</b>	<b>Release Note No.</b> R92- 29465
<b>Item No.</b>	<b>Qty</b>	<b>UOM</b>	<b>Qty Shipped/Returned</b>
<b>Description</b>			<b>Qty Backordered</b>

8419 5 EA 5  
Strap, Loop Belt Velcro, Black/1" velcro and Web  
Drawing No: D3444  
DWG Rev: B

**Comments:**

**Lot No:** BATCH0000000005 Qty: 5

*S*  
*05/04/16*

8419 5 EA 5  
Strap, Loop Belt Velcro, Black/1" velcro and Web  
Drawing No: D3444  
DWG Rev: B

**Comments:**

**Lot No:** BATCH0000000004 Qty: 5

8420 5 EA 5  
Belt Ass'y, Black/1" web, Side release buckle,  
Drawing No: D3445-041  
DWG Rev: A

**Comments:**

**Lot No:** BATCH0000000003 Qty: 5

8420 5 EA 5  
Belt Ass'y, Black/1" web, Side release buckle,  
Drawing No: D3445-041  
DWG Rev: A

**Comments:**

*Rin Andre*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

## COPY

Release Note No.

**R92-29465**

Ship Date

4-Jul-08

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Buyer=C Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

<b>Order No.</b> 21587	<b>Order Date</b> 20-Jun-08	<b>Customer No.</b> CDART100	<b>Sales Rep.</b> Barney Bangs
<b>Customer PO Number</b> PO00006611	<b>Ship Via</b> Pick-Up	<b>Packing Slip No.</b> 29465	
<b>Item No.</b>	<b>Qty</b>	<b>UOM</b>	<b>Qty Shipped/Returned</b>
<b>Description</b>			<b>Qty Backordered</b>

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Strap, Loop Belt Velcro, Black/1" velcro and Web  
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**Comments:**  
**Lot No:** BATCH0000000005 Qty: 5

5 EA 5

8420  
Belt Ass'y, Black/1" web, Side release buckle,  
Drawing No: D3445-041  
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**Comments:**  
**Lot No:** BATCH0000000004 Qty: 5

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Belt Ass'y, Black/1" web, Side release buckle,  
Drawing No: D3445-041  
DWG Rev: A  
**Comments:**  
**Lot No:** BATCH0000000003 Qty: 5

5 EA 5

# RELEASE NOTE

# ULMAR

Ulmars Safety Systems Inc.  
123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-29465**

Ship Date

4-Jul-08

# COPY

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Buyer=C Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

*Robi berte*

Authorized Inspector

07/04/2008

Date



Qualified Lab  
List No. 1935  
(610)-845-2211

BALLY RIBBON MILLS

09/11/07

23 N. 7th Street  
Bally, PA 19503

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	13179-00	Shipped Via	UPS STANDRD COL
Specifications	MIL-W-4088K CLASS 1 TYPE XVII COLOR CHIP #37030 P/N TSS2262B	Memo No.	310039 FMVSS302
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#988466 DOM:07/07	Quantity	594 YD
BALLY RIBBON MILLS Pattern No.	8941-1" BLACK NYLON WEBBING		

CERTIFICATE OF CONFORMANCE

*S. 08/21/16*

I CERTIFY THAT THIS PATTERN CONFORMS WITH THE PHYSICAL, CHEMICAL AND VISUAL QUALITY REQUIREMENTS OF THE MILITARY SPECIFICATIONS LISTED ABOVE AND THE FAR 25.853(A), APPENDIX F, PART 1, SUBSECTION (A)(1)(IV) FLAMMABILITY REQUIREMENTS PER FEDERAL STD. 191, METHOD 5906.

  
JEROME RICHARDS  
QUALITY ASSURANCE MANAGER

TCC # 2002-B/07

## TEXFAST GROUP LTD.

Toll Free: 1-800-785-9276

www.textfast.com

88 Tycos Drive, Toronto, ON M6B 1V9  
Tel: 416-789-7800  
Fax: 416-789-7809

### Certificate of Compliance


TULMAR SAFETY SYSTEMS  
1123 CAMERON  
HAWKESBURY, ON  
K6A 2B8

Purchase Order #: **14148-00**

Invoice Number: **079732**

<u>Part #</u>	<u>Description</u>
PLA-2610	101-0100-6023 SR 1" Blk/Actl

TEXFAST GROUP LTD. certifies that shipment/invoice # 079732 dated Tuesday, June 10, 2008 conforms to the quality requirements listed in P.O. # 14148-00 and have been procured, manufactured, processed, tested, and/or inspected to applicable specifications and/or drawings in accordance with our Quality Assurance Plan.



Madeleine Petizian  
Authorized Representative

Wednesday, June 11, 2008

Date

TSS # 4142/45 (S)



# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

5 October 2007

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8

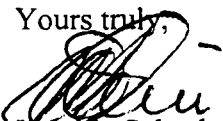
Att. Sandra Nadeau

## CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 5 October 2007, have been produced in accordance with the requirements of Purchase Order no. 13293-00 of the same date:

- Bonded Nylon CB207, black, V-T-295, Type 2, Class A, Size 3, (3 ply) - 19.93 lb (20 cones), lot no. 677309
- Bonded Nylon CBB92, black, V-T-295, Type 2, Class A, Size F, (3 ply) - 19.94 lb (20 cones), lot no. 672863

Yours truly,

  
Hershie Schachter  
CANSEW INC.

**MONTREAL - Head Office/Siège social**  
111 Chabanel W / O. H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29<sup>th</sup> St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venables St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TSC # 2530/15 (50)



3939 Boul. Thimens,  
Ville St-Laurent (Québec)  
Canada H4R 1X3  
Tel: (514) 332-3350 Fax: (514) 332-2957

## CERTIFICATE OF COMPLIANCE

Item Description: Fastener, Hook and Loop, Polyester Black, A-A-55126A,  
TY2, Class 3, 1" wide (TSS2602, TSS2612) (580)

Products: QS-350 - POLYESTER LOOP 1" CSM040-LP\*50Y\*  
QS-300 - POLYESTER HOOK 1" CSM040-HK\*50Y\*

Colour: 580 (Black)

Quantity:

Description	Quantity (yds)	Description	Quantity (yds)	Description	Quantity (yds)
5/8" Hook		1" Hook	200	2" Hook	
5/8" Loop		1" Loop	250	2" Loop	
3/4" Hook		1 1/2" Hook		4" Hook	
3/4" Loop		1 1/2" Loop		4" Loop	

Conforms to: A-A-55126A, dated June 23, 1999 Test reports available upon request.

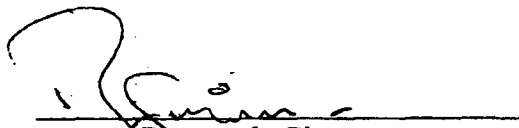
Purchase Order Number: 13710-00

Contract Number: na

Packing Slip Number: 0395236-00 Ship Date: February 15, 2008

Lot Number: 45190, 20190

Customer Information: Tulmar Safety System

  
Raymonde Gingras  
Q.A. Analyst

February 15, 2008  
Date

(52)

LRS

2602/2612/30